



01/CQA/4610/110/C/16

DATED: 11.07.2009

To,

M/s BHEL ELECTRICAL PLANT
PIPLANI
BHOPAL-462 022-MP

Attn: Shri Brajesh Agarwal- DGM-QGX

Fax: 0755-2500425

Sub.: TG & AUX Package- BONGAIGAON (3X250MW) & NABINAGAR (4X250MW) -Proposal of M/S HINDON FORGE, GHAZIABAD for the supply of Proof machined, normalized & tempered forgings for HP & LP Heaters application.

Dear Sir,

This has reference to BHEL letters QGX/REF.VL/HINDON dated: 18.05.2009 and email dated: 15.06.2009 regarding proposal of M/S HINDON FORGE, C-173, BS ROAD, INDUSTRIAL AREA GHAZIABAD-201001 (UP) for the supply of following Proof machined, normalized & tempered forgings of material grade SA 266, Gr 2 and weight up to 800kg for HP & LP Heaters application:

1. Feed branch forgings: OD:510mm, Thk:100mm, length:350mm,
2. Manhole facing forgings: ID:356X458mm, OD:712mm, Thk : 293mm
3. Manhole door Cover forgings: 400X502mm, Thk:125mm.

Please note that your proposal of M/S HINDON FORGE, C-173, BS ROAD, INDUSTRIAL AREA GHAZIABAD-201001 (UP) is acceptable for the supply of above Proof machined, normalized & tempered forgings of material grade SA 266, Gr 2 and weight up to 800kg for HP & LP Heaters application subject to the following conditions:

1. Procuring raw material i.e ingots/billets/blooms from M/s STARWIRE, SAIL, RINL, JINDAL STEELS.
2. All inspection and testing for Feed branch forging, Manhole facing forging & Manhole door Cover forging shall be carried out in line with approved Manufacturing Quality Plan for LP&HP Heaters.
3. BHEL Bhopal to ensure the IBR statutory requirement at M/S Hindon Forge, Ghaziabad

Digitally signed by
Ning Kumar
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Kumar, o=NTPC Ltd.,
ou=Dr. Engineer
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FOR

Thanking you
CTF (NABINAGAR & BONGAIGAON)



Engineering Division
ISO 9001:2008 Certified

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